

# Technical Data Sheet

## ROMILOY® 3020/07

**ROMIRA**  
ENGINEERING POLYMERS

ASA / PA-Blend, high impact, UV stabilized

Properties	Unit	Test Method	Test Condition	Value*	Remarks
<i>Mechanical.....</i>					
Tensile Modulus	MPa	ISO 527	23°C 1 mm/min dry / conditioned	1,700 / 1,200	
Tensile Strength	MPa	ISO 527	23°C 50 mm/min dry / conditioned	37 / 34	
Elongation at Break	%	ISO 527	23°C 50 mm/min dry / conditioned	>100 / >200	
Impact Strength Notched (Charpy)	kJ/m²	ISO 179 1eA	80 x 10 x 4 mm 23°C / -30°C	77 / 11	
Impact Strength (Charpy)	kJ/m²	ISO 179 1eU	80 x 10 x 4 mm 23°C / -30°C	n.b. / n.b.	
<i>Physical.....</i>					
Density	g/cm³	ISO 1183	23°C, 50% RH	1.06	
Humidity Absorption	%	ISO 62	23°C, 50% RH	1.0	
<i>Thermal.....</i>					
Vicat Softening Temperature (B 50)	°C	ISO 306	50°C/h 50 N	105	
Melt Flow Rate MFR	g/10 min	ISO 1133	260°C 5 kg	15	
Moulding Shrinkage	%	ISO 294-4	23°C	0.6 - 0.9	
Flammability (own test)	Class	UL 94	-	HB	

\* = Average figures which could vary with each production batch due to addition of pigments, antistatic agents, slip agents, light stabilizers or other additives.

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